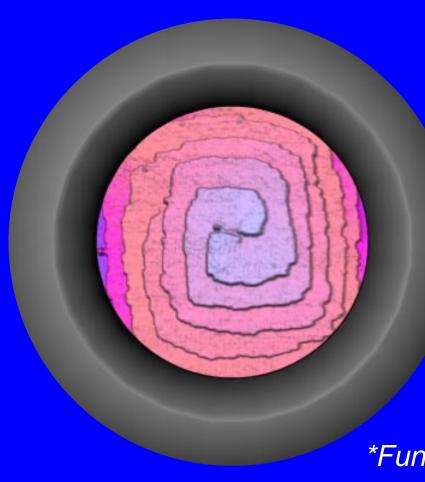
# MBE Under the Microscope: An STM View of "6.1 Å" Surfaces and Interfaces\*



Lloyd J. Whitman

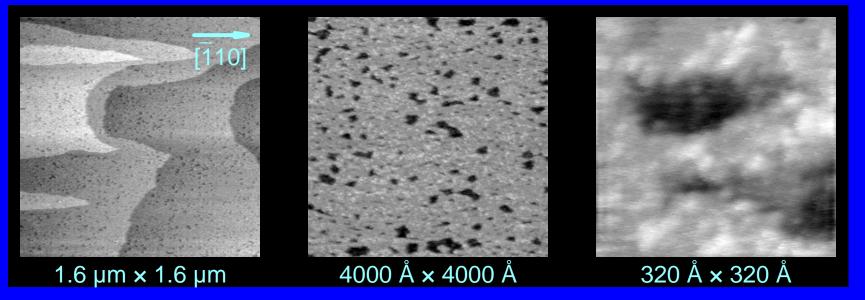
Naval Research Laboratory Washington, DC 20375

http://stm2.nrl.navy.mil/~lwhitman

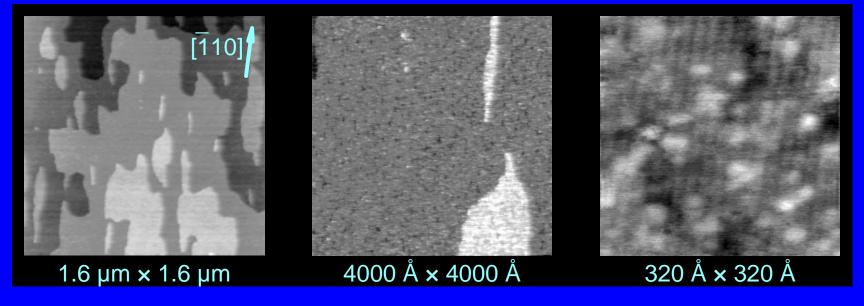
\*Funded by ONR, DARPA, and AFRL

## Can STM Help MBE?

4/10/95: First images - "We'll grow our best GaAs(001)-(2×4)"

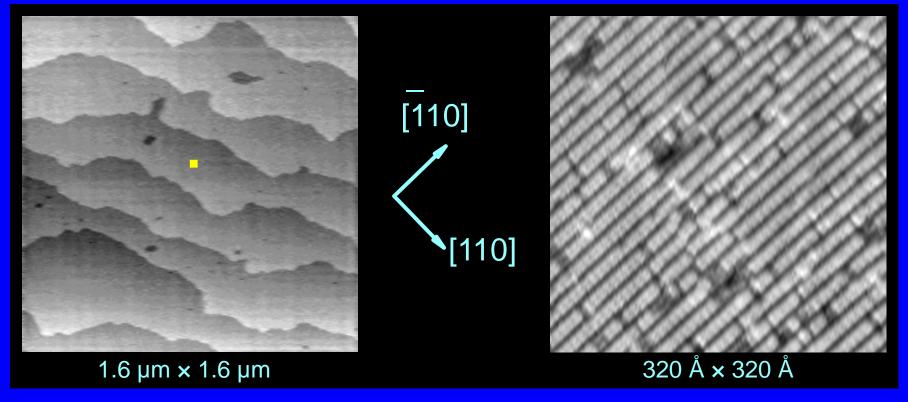


NEXT DAY: big pits gone, atomic-scale order visible



#### After Two Years of STM/MBE

5/97: Almost ideal terrace morphology, good (2×4)



MBE: 1 ML/s at 600 °C, with 30 s interrupts every 90 s. After ~1 μm, 10 min interrupt to finish.

#### **Cast of Characters**

#### **From NRL:**

W. Barvosa-Carter

B. R. Bennett

A. S. Bracker

J. C. Culbertson

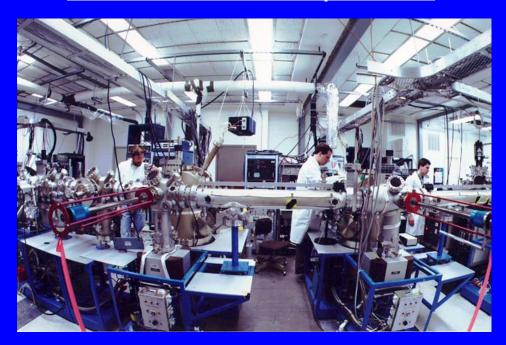
S. C. Erwin

B. V. Shanabrook

M. E. Twigg

M.-J. Yang

#### NRL Code 6000 Epicenter



#### From Elsewhere:

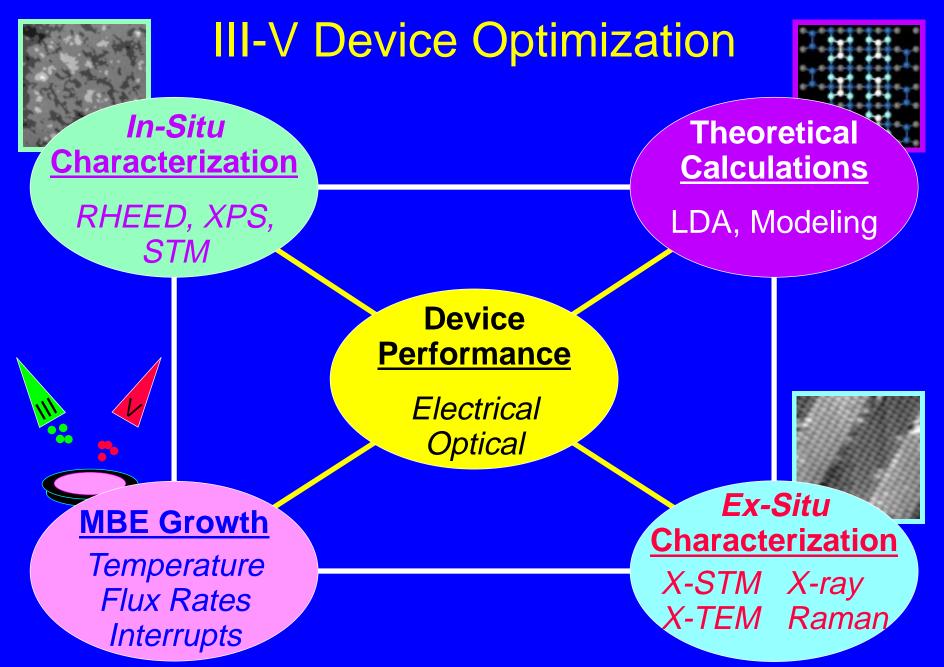
B. Z. Nosho and W. H. Weinberg, UCSB

P. M. Thibado, U. Arkansas

M. B. Weimer, Texas A&M

J. J Zinck, HRL

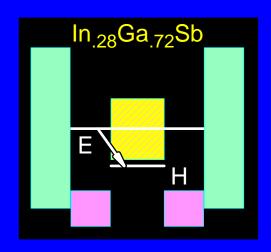




Requires integrated approach.

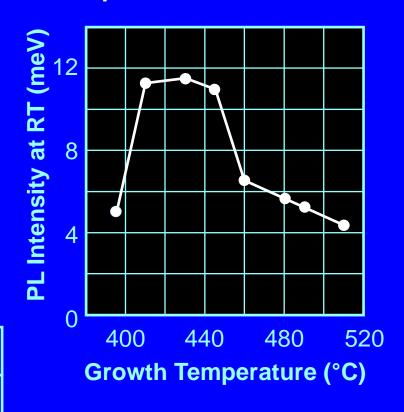
#### Interface Sensitivity: IR Laser Structures

AISb - InAs - InGaSb - InAs Superlattice



Layer Thickness (ML) vs Wavelength

| AISb | InAs | InGaSb | InAs | λ (μm) |
|------|------|--------|------|--------|
| 14   | 8    | 10     | 8    | 6.8    |
| 14   | 7    | 10     | 7    | 5.8    |
| 14   | 6    | 10     | 6    | 5.1    |
| 14   | 5.5  | 10     | 5.5  | 4.4    |



Interfaces
Matter!

#### What Do We Need To Learn?

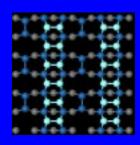
- Interface roughness two components
  - Topography: 2D vs 3D growth
  - Intermixing: during or after interface formation



Kinetics vs. Thermodynamics



- Interplay between energy barriers and energy differences
- Continuium vs. Atomistic
  - Island/Step edge dynamics
  - Surface reconstruction: anisotropy, III/V stoichiometry



Control via growth methods, e.g. MEE, interrupts.

#### Start At The Atom: Surface Reconstructions

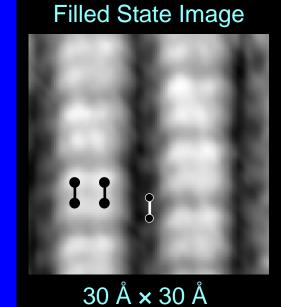
- Focus on device-growth conditions: V-rich
- InAs(001)-(2×4), c(4×4): like GaAs
  - Nominally obeys Electron Counting Model (ECM): In-dangling bonds (db's) empty, As-db's filled
- AISb vs. GaSb(001): role of material properties vs. lattice constant (AISb 0.7% larger)
  - AISb: only (1x3), c(2x6) RHEED reports
  - GaSb: (1x3), c(2x6), (1x5), (2x5) by RHEED, previous STM of c(2x6)

#### InAs(001)-(2×4) Reconstruction

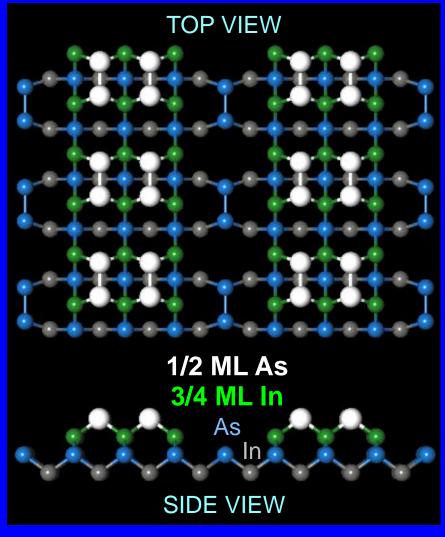
GaAs(001)-"(2x4)"

[110]

III-V(001)- $\beta$ 2(2×4)



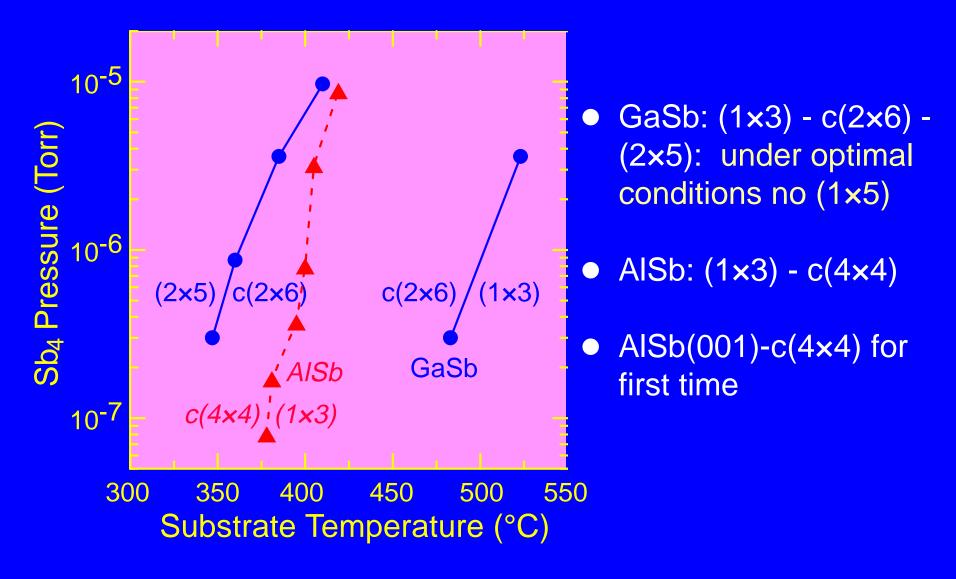
0.5 ML As on 0.75 ML In



High-Pass Filtered

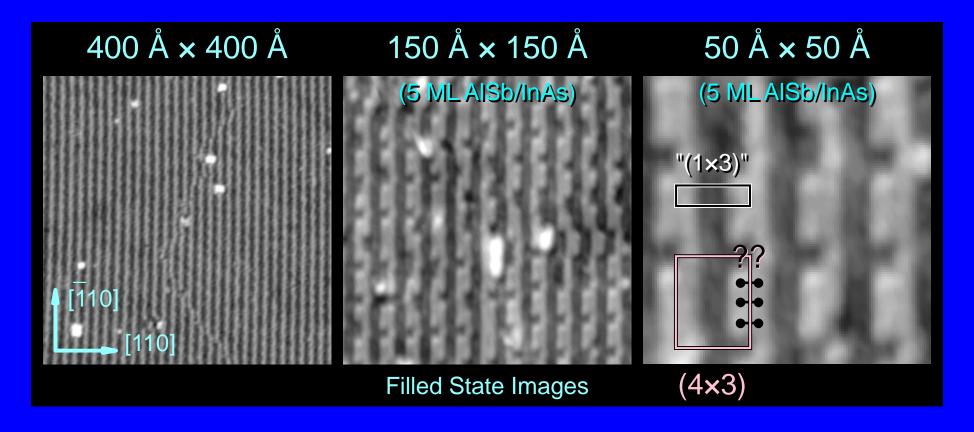
Follows electon counting model.

## GaSb-AISb RHEED Structure Diagram



What are structures, what makes them different?

# AISb(001)-"(1×3)" Reconstruction

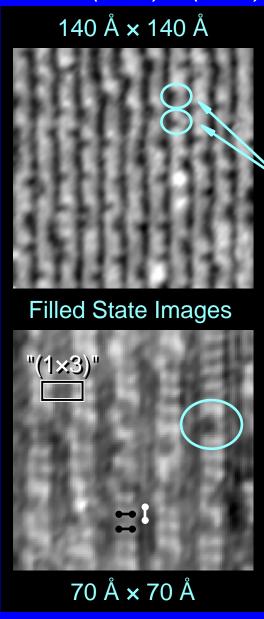


- MBE: grown at 500 °C on GaSb, >10 min interrupt at end
- Only (1×3) seen in RHEED

Quasi-periodic defects make local (4x3) domains.

#### III-Sb(001)-"(1×3)" Reconstruction

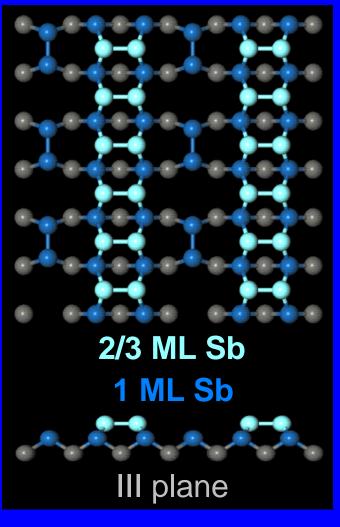
GaSb(001)-c(2×6)



[110]

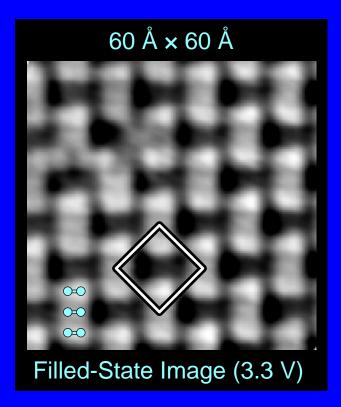
Quasi-periodic defects

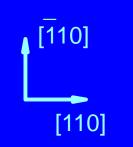
1.66 ML Surface Sb III-Sb(001)-c( $2\times6$ )



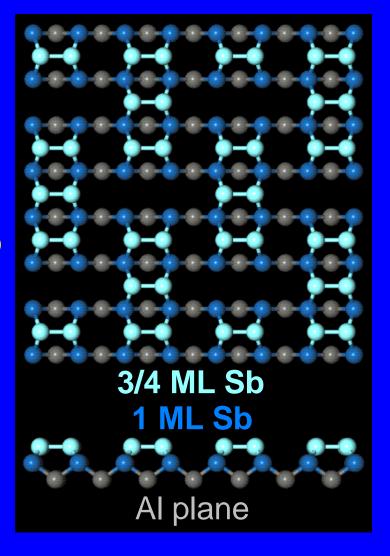
(Al,Ga,In)Sb "(1×3)" all look similar. Actual structure more complex?

#### AlSb(001)-c(4×4) Reconstruction





1.75 ML Surface Sb

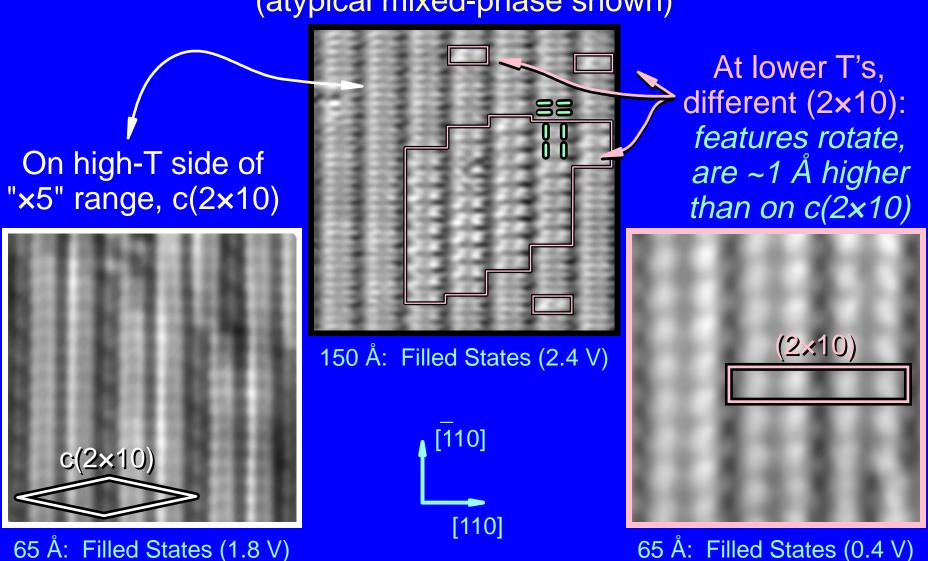


Simple dimer row structure: like all other III-V's (except GaSb).

Follows ECM: expect insulating surface.

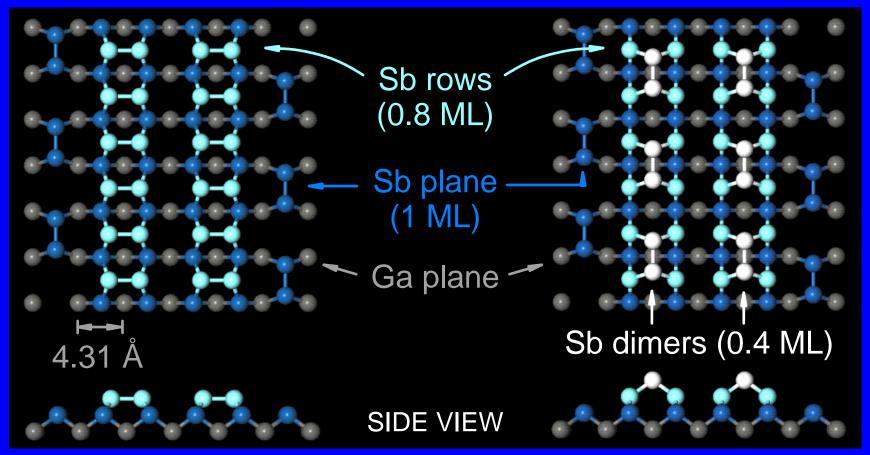
### GaSb(001)-"(2×5)" Reconstructions: STM

Two (nx5)-like structures (atypical mixed-phase shown)



#### GaSb(001)-"(2x5)" Models

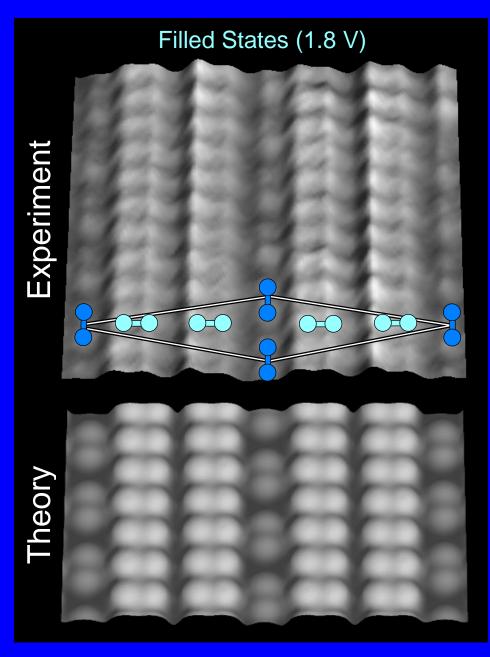
c(2×10): **1.8 ML Sb** (2×10): **2.2 ML Sb** 



Three extra e's/(2×5): expect metallic surfaces.

Both models violate electron counting model!

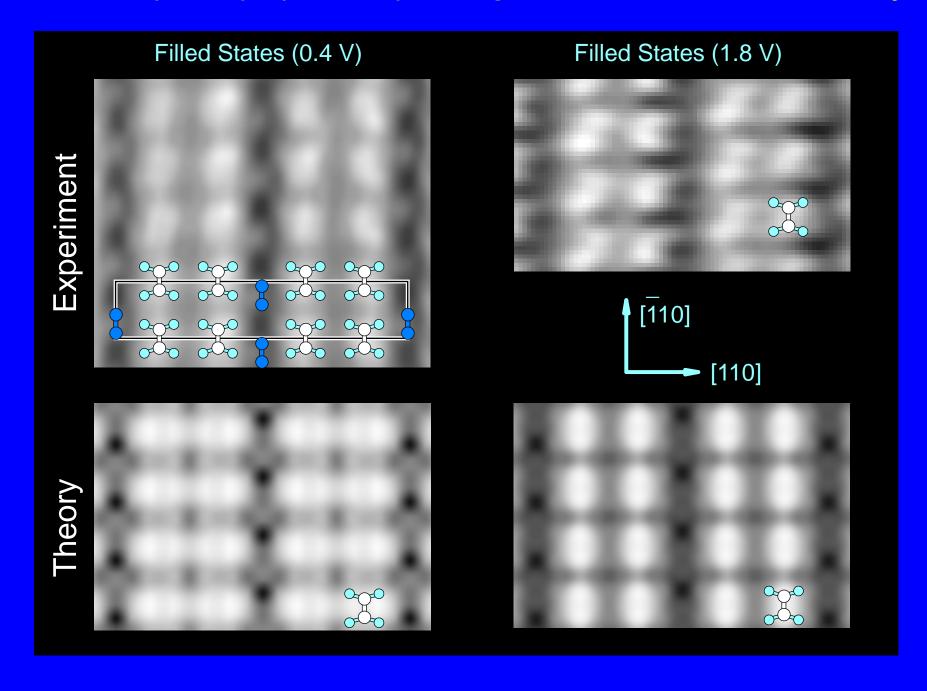
# GaSb(001)-c(2×10): Experiment vs. Theory



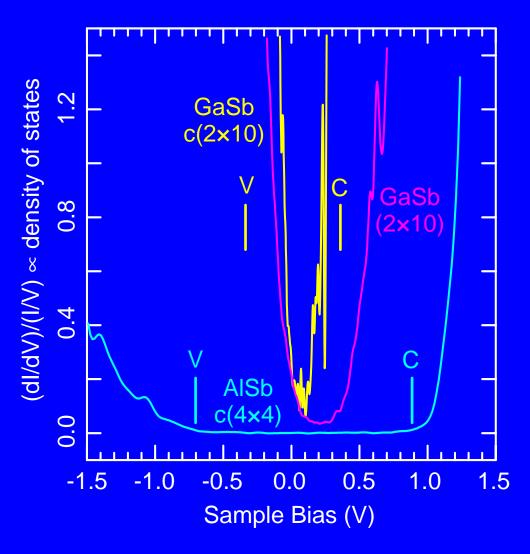
- First-principles, electronicstructure calculation (LDA)
- Local-state density ρ(r,ε) computed from wave functions
- At each r, integrate ρ(r,ε)
   over filled or empty states
- Simulate constant current
   STM image by surface of constant integrated ρ(r,ε)

Similar results for (2×10).

## GaSb(001)-(2×10): Experiment vs. Theory



## AISb and GaSb(001) Tunneling Spectroscopy



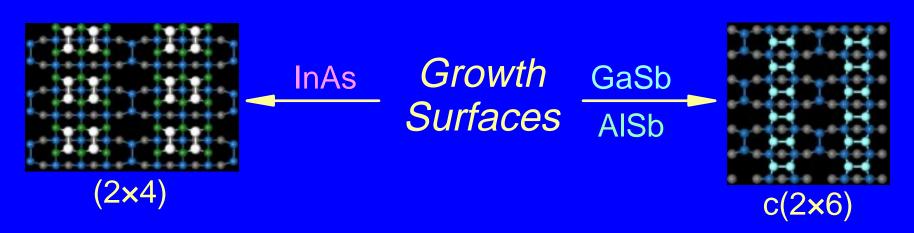
- AlSb insulating, as expected from ECM
- GaSb weakly metallic: non-zero conductivity at all bias voltages
- Theory shows occupied conduction band states on GaSb

Electron counting model violated on GaSb(001).

# "6.1 Å" V-Terminated Reconstructions

|        | <u>InAs</u>    |         | <u>GaSb</u>    | <u>AISb</u> |
|--------|----------------|---------|----------------|-------------|
| c(4×4) | 1.75 As/1.0 In | (2×10)  | 2.20 Sb/1.0 Ga | c(4×4)      |
| (2×4)  | 0.5 As/0.75 In | c(2×10) | 1.80 Sb/1.0 Ga | "c(2×6)"    |
|        |                | c(2×6)  | 1.66 Sb/1.0 Ga |             |

GaSb (2×10)'s violate ECM – weakly metallic

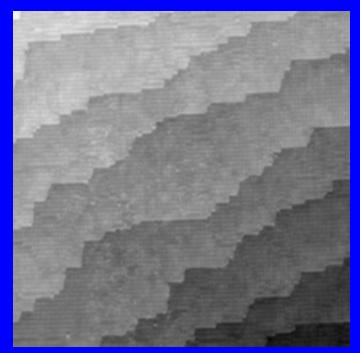


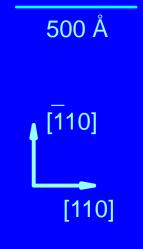
Do reconstructions impact devices?

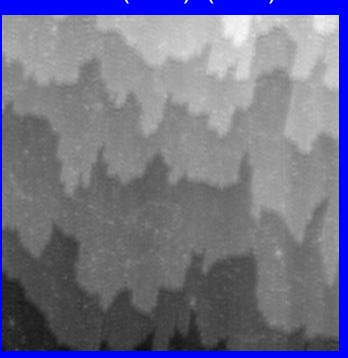
### Impact of Reconstruction on Step Structure

GaSb(001)-c(2×10)

InAs(001)-(2×4)







Continous double dimer rows

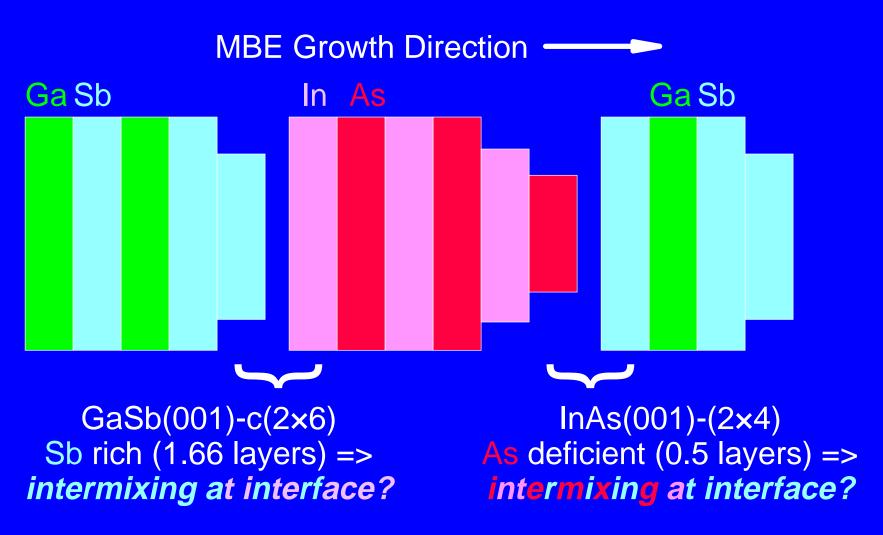
- => high kink energy
- => straight steps along [110]

Different dimer row structure

- => lower kink energy
- => rougher step edges

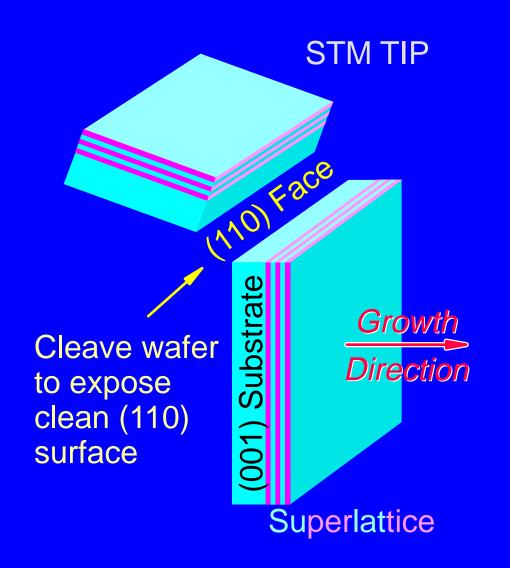
Implications for: tilted SL, quantum wire growth; electronic mobility anisitropy

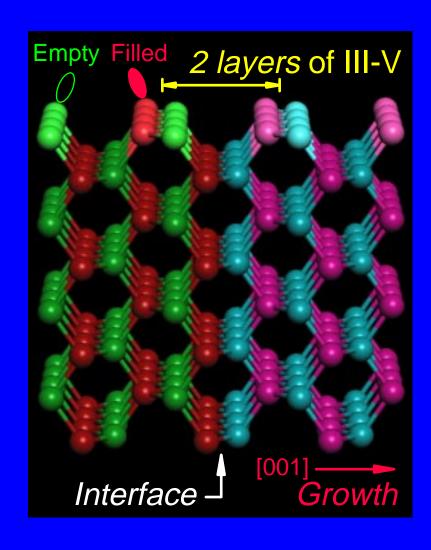
# Impact of Reconstruction on III-V Heterostructure Interfaces: GaSb/InAs



Use MEE for InSb interface bonds.

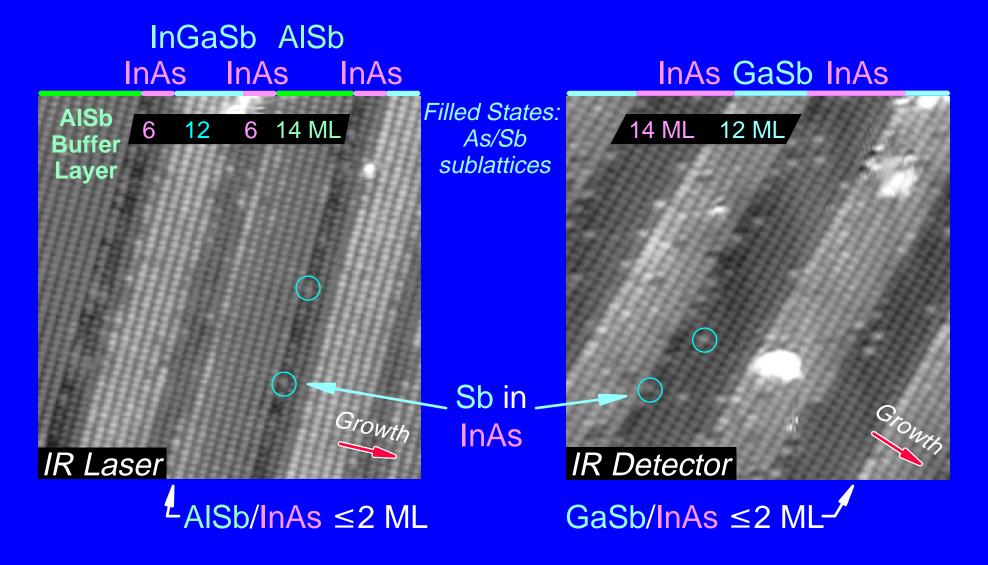
## Cross-Sectional STM of (110) Surfaces





Only see every-other III (empty) or V (filled) layer.

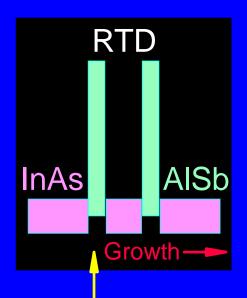
# X-STM of "6.1 Å" Superlattices

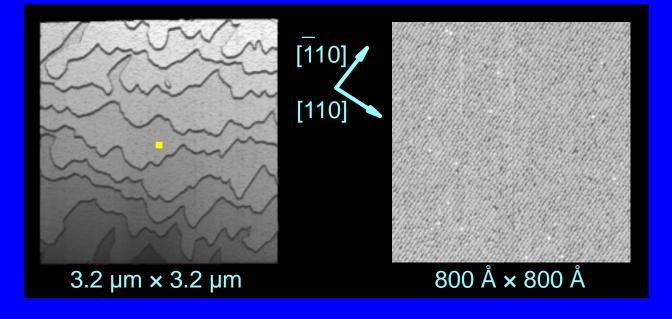


Intermixing at IIISb/InAs, "abrupt" at InAs/IIISb.

#### Evolution of InAs/AISb/InAs RTD Interfaces

InAs(001)-(2×4) Buffer Layer

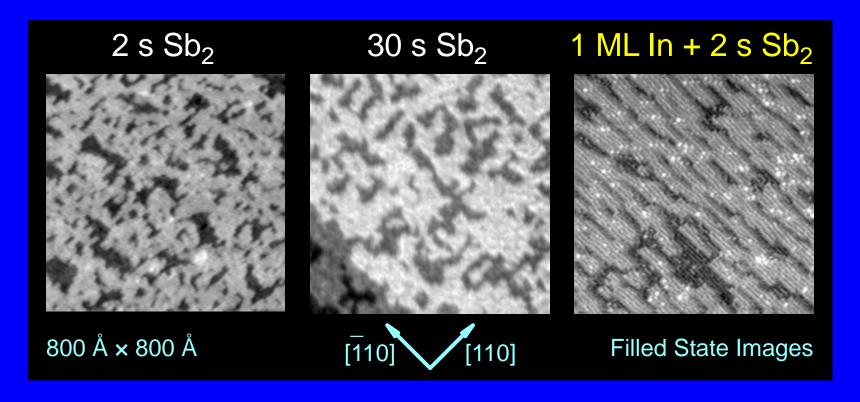




- ~0.5 µm buffer
  - InAs(001) substrate

- Nearly ideal surface
- ~1 µm-wide terraces => 0.05° miscut
- MBE: 1 ML/s at 500 °C, 30 s interrupts every 90s, 10 min interrupt after ~1 μm

# Sb<sub>2</sub> on InAs(001)-(2×4) at ~400 °C



#### Sb<sub>2</sub> Interrupt

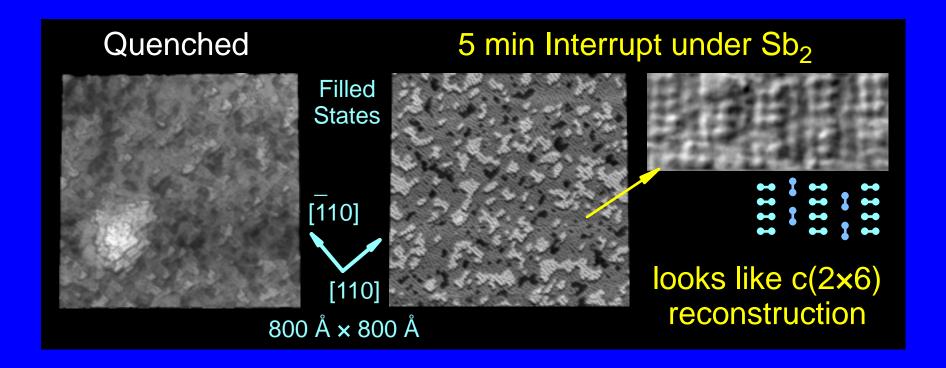
~0.5 µm buffer

InAs(001)

- Want InSb-like bonds at interface
- Surface has InSb "(1×3)"-like reconstruction

Sb very reactive: creates 2-level surface with 25% vacancy islands.

#### 5 ML AISb on InAs at ~400 °C



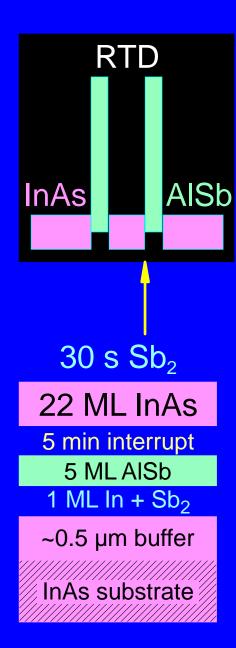
5 ML AlSb
1 ML In + Sb<sub>2</sub>
~0.5 μm buffer

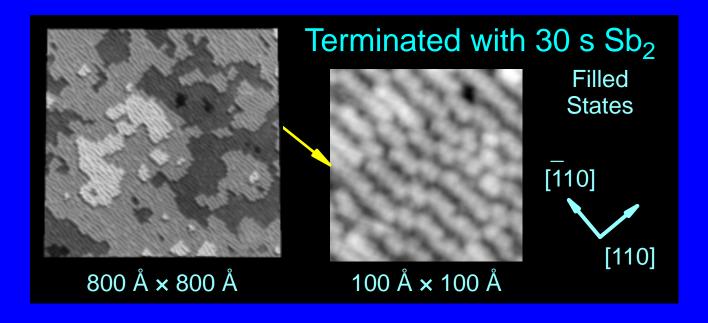
InAs(001) substrate

 Addition of AISb epilayer roughens surface to 3 levels

Interrupt required for well-defined islands and atomic-scale order.

#### 22 ML InAs on AISb/InAs at ~400 °C

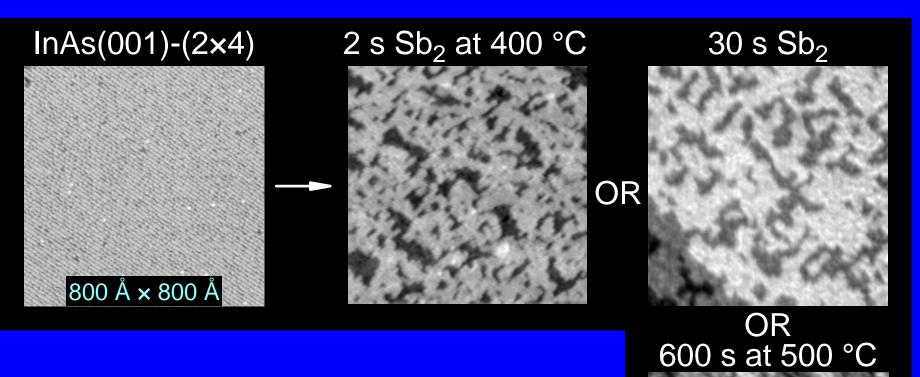




- Represents interface after first barrier
- Now 5 surface levels (but mostly 3)
- Disordered "(1x3)" on surface

Much different than starting Sb/InAs; history + lower temperature.

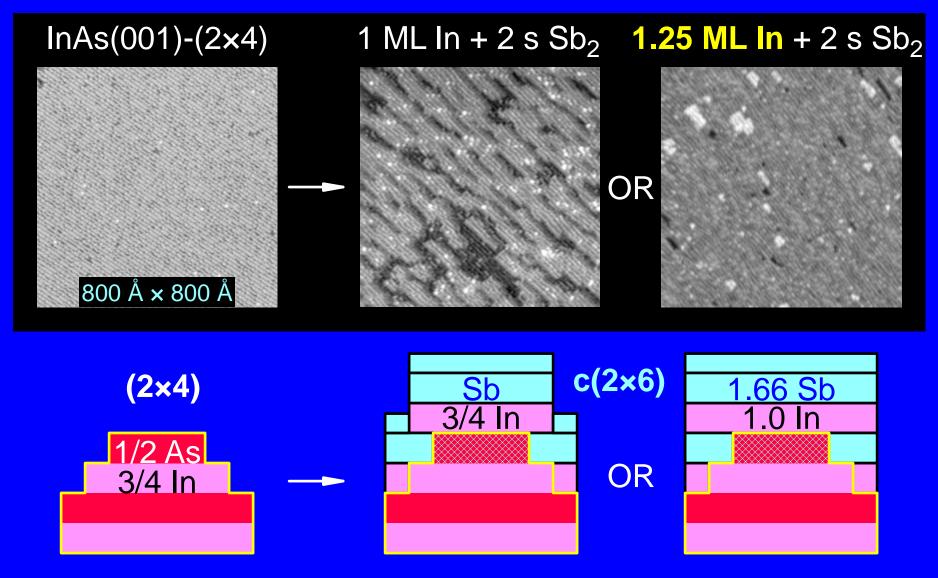
## Origins of Interface Roughness: Sb/InAs



Can NOT anneal out vacancies: get complex reconstruction.

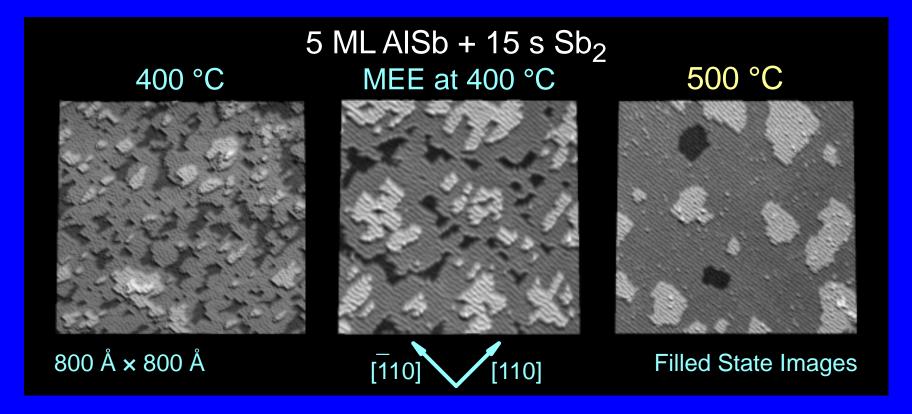
Thermodynamics win!

#### Origins of Interface Roughness: Sb/InAs



Roughness due to reconstruction stoichiometry!

## Origins of Interface Roughness: AISb/InAs



5 ML AISb

1.25 ML In + Sb<sub>2</sub>

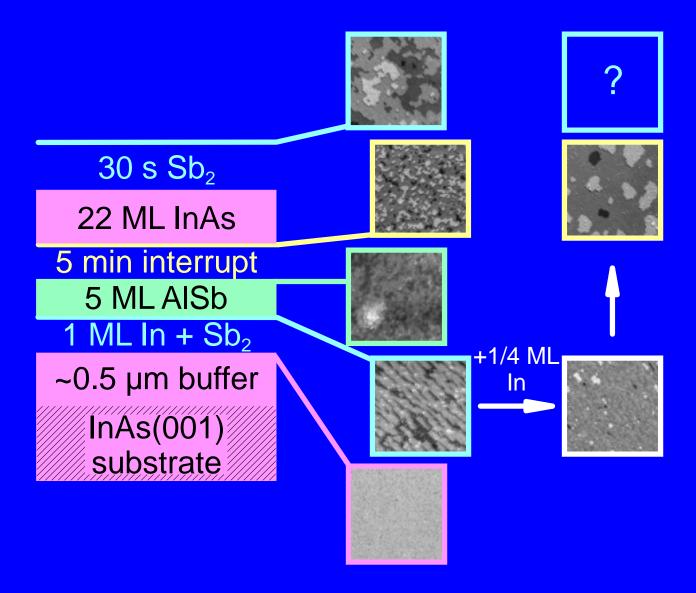
~0.5 μm buffer

InAs(001)

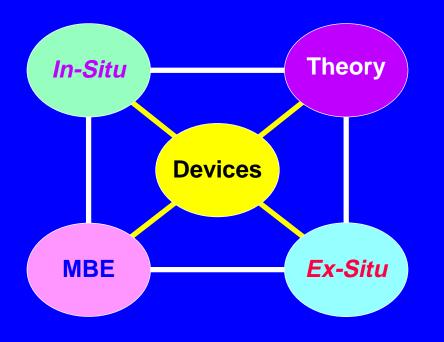
 Smoother starting surface + higher growth temp. improves 5 ML AISb

Use higher T or MEE to smooth surface (higher T better).

#### Evolution of InAs/AISb/InAs RTD Interfaces



Atomic-scale characterization = atomic-scale control!



# MBE Under the Microscope

- Atomic-scale structure does matter
  - Can use MEE to compensate for III/V
- Complex interplay between kinetics and thermo.
  - "Obvious" approach does not always improve interface
- Need to better integrate theory, device character.

Work to be done - demonstrate improved devices!